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S1E2 How to  
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Engine Building Part  
1: BlocksHow to  
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Dissecting an Engine,

The Basic Parts and

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~~10 Rotating Assembly~~

~~Balancing - Final~~

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~~Competition SBC in~~

~~17 min 10 sec How~~

~~To Build a Chevy 383~~

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Core Selection

Cylinder Head 105 -

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HEADS BEST AND

WORST How To Build

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SBC Valve Guide

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most, if not all, of the bolts, gaskets, sealants, and other parts required to assemble your engine. The major components have been machined. Everything has been cleaned thoroughly. Assembly tools are at hand.

Pre-Assembly Guide:

*Page 13/29*

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information on the  
small-block, see S-A  
Design ' s Chevrolet  
Small-Block Parts

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by Ed Staffel. The Original Design (1955 To 1962) The original small-block introduced in 1955 had a 265-ci displacement and featured a 3.75-inch cylinder bore diameter and a 3.00-inch-stroke crankshaft.

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