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This book teaches the

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fundamentals of CNC machining. Topics include safety, CNC tools, cutting speeds and feeds, coordinate systems, G-codes, 2D, 3D and Turning toolpaths and CNC setups and operation. Emphasis is on using best practices as related to modern

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CNC and CAD/CAM. This book is particularly well-suited to persons using CNC that do not have a traditional machining background.

Intended for machinery,

Page 41/73

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mechanism, and device designers; engineers, technicians; and inventors and students, this fourth edition includes a glossary of machine design and kinematics terms; material on robotics; and information on nanotechnology and mechanisms applications.

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to be a valuable resource for anyone involved in CNC.

This book will teach you all the important concepts and steps used to conduct machining simulations using SOLIDWORKS CAM. SOLIDWORKS CAM is a

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facilitates product design using 3D solid models. By carrying out machining simulation, the machining process can be defined and verified early in the product design stage. Some, if not all, of the less desirable design features of part manufacturing can be

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detected and addressed while the product design is still being finalized. In addition, machining-related problems can be detected and eliminated before mounting a stock on a CNC machine, and manufacturing cost can be estimated using the machining

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time estimated in the machining simulation. This book is intentionally kept simple. It's written to help you become familiar with the practical applications of conducting machining simulations in SOLIDWORKS CAM. This book

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provides you with the basic concepts and steps needed to use the software, as well as a discussion of the G-codes generated. After completing this book, you should have a clear understanding of how to use SOLIDWORKS CAM for machining

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simulations and should be able to apply this knowledge to carry out machining assignments on your own product designs. In order to provide you with a more comprehensive understanding of machining simulations, the book discusses NC (numerical control)

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part programming and verification, as well as introduces applications that involve bringing the G-code post processed by SOLIDWORKS CAM to a HAAS CNC mill and lathe to physically cut parts. This book points out important, practical factors when

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transitioning from virtual to physical machining. Since the machining capabilities offered in the 2018 version of SOLIDWORKS CAM are somewhat limited, this book introduces third-party CAM modules that are seamlessly integrated into SOLIDWORKS,

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including CAMWorks, HSMWorks, and Mastercam for SOLIDWORKS. This book covers basic concepts, frequently used commands and options required for you to advance from a novice to an intermediate level SOLIDWORKS CAM user. Basic concepts and

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commands introduced include extracting machinable features (such as 2.5 axis features), selecting a machine and cutting tools, defining machining parameters (such as feedrate, spindle speed, depth of cut, and so on), generating and simulating

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toolpaths, and post processing CL data to output G-code for support of physical machining. The concepts and commands are introduced in a tutorial style presentation using simple but realistic examples. Both milling and turning operations are

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included. One of the unique features of this book is the incorporation of the CL data verification by reviewing the G-code generated from the toolpaths. This helps you understand how the G-code is generated by using the respective

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background of the students.

Taking a psychological
perspective, this book examines

Page 64/73

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the role of Human-Computer Interaction in the field of Information Systems research. The introductory section of the book covers the basic tenets of the HCI discipline, including how it developed and an overview of the various academic disciplines

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that contribute to HCI research. The second part of the book focuses on the application of HCI to Information Systems research, and reviews ways in which HCI techniques, methodologies and other research components have been used to date in the IS field.

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The third section of the book looks at the research areas where HCI has not yet been fully exploited in relation to IS, such as broadening user groups and user acceptance of technology. The final section of the book comprises of a set of guidelines

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for students to follow when undertaking an HCI based research project. * Offers a comprehensive insight into the social shaping of technology * Includes in depth analysis of HCI issues relating to mobile devices * Provides guidelines, technical tips

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do not distort an understanding of the programming. And because of the wide range of information available about the selection of tools, cutting speeds, and the technology of machining, it is sure to benefit engineers, programmers, supervisors, and

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