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Common G and M codes for CNC Machines

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This handbook is a practical source to help the reader understand the G-codes and M-codes in CNC lathe programming. It covers CNC lathe programming codes for everyday use by related industrial users such as managers, supervisors, engineers, machinists, or even

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college students. The codes have been arranged in some logical ways started with the code number, code name, group number, quick description, command format, notes and some examples. Moreover, the reader will find five complementary examples and plenty of helpful tables in appendix.

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Professionals in the interdisciplinary field of computer science focus on the design, operation, and maintenance of computational systems and software. Methodologies and tools of engineering are utilized alongside computer applications to develop efficient and precise information databases. Computer Systems and Software Engineering: Concepts, Methodologies, Tools, and Applications is a comprehensive reference source for the latest scholarly material on trends, techniques, and uses of various technology applications and examines the benefits and challenges of these computational developments. Highlighting a range of pertinent topics

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After the traditional document-centric Web 1.0 and user-generated content focused Web 2.0, Web 3.0 has become a repository of an ever growing variety of Web resources that include data and services associated with enterprises, social networks, sensors, cloud, as well as mobile and other devices that constitute the Internet of Things. These pose

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unprecedented challenges in terms of heterogeneity (variety), scale (volume), and continuous changes (velocity), as well as present corresponding opportunities if they can be exploited. Just as semantics has played a critical role in dealing with data heterogeneity in the past to provide interoperability and integration, it is playing an even more critical role in dealing with the challenges and helping users and applications exploit all forms of Web 3.0 data. This book presents a unified approach to harness and exploit all forms of contemporary Web resources using the core principles of ability to associate meaning with data through conceptual or domain models and semantic descriptions including

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annotations, and through advanced semantic techniques for search, integration, and analysis. It discusses the use of Semantic Web standards and techniques when appropriate, but also advocates the use of lighter weight, easier to use, and more scalable options when they are more suitable. The authors' extensive experience spanning research and prototypes to development of operational applications and commercial technologies and products guide the treatment of the material.

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