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Chapter 3 Rolling Of Metals

- Theories of hot rolling
- Torque and power

Chapter 3 Subjects of interest Tapany Udomphol. Suranaree University of Technology Jan-Mar 2007 Objectives

- This chapter provides information on different types of metal rolling processes which can also be divided in to hot and cold rolling process.

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Chapter 3 - Rolling of metals

Download Chapter 3 Rolling Of Metals - Fundamental concept of metal rolling

- 1) The arc of contact between the rolls and the metal is a part of a circle
- 2) The coefficient of friction, μ , is constant in theory, but in reality μ varies along the arc of contact
- 3) The metal is considered to deform plastically during rolling
- 4) The volume of metal is constant before and

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Chapter 3 Rolling Of Metals

Chapter 3 - Rolling of metals - Yumpu Meaning of Rolling: Rolling is the most widely used metal forming process. It is employed to convert metal ingots to simple stock members like blooms, billets, slabs, sheets, plates, strips etc. In rolling, the metal is plastically deformed by passing it between rollers

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rotating in opposite direction.

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FLAT ROLLING • A metal strip of thickness h_0 enters the roll gap and is reduced to thickness h_f by a pair of rotating rolls • Velocity of the strip increases as it passes through the roll gap ($v_f > v_0$) • Roll's surface velocity is constant • There is relative sliding between the roll and strip • At neutral point or no-slip point, velocity of the strip is the same as the roll To the left of this point, the roll moves faster than the strip; to the right of this point, the strip ...

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Chapter 3 Rolling Of Metals

- Rolling is the most widely used forming process, which provides high production and close control of final product. •

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The metal is subjected to high compressive stresses as a result of the friction between the rolls and the metal surface. Rolling process Note: rolling processes can be mainly divided into 1) hot rolling and 2) cold rolling. Tapany Udomphol

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