

## Architectural Sheet Metal Manual

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This completely revised publication contains the most comprehensive set of recommended practices available for proper design and installation of custom-fabricated architectural sheet metal including roof drainage system design for scuppers, gutters and downspouts.

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Downspout Sizes are based on Table 1-3 Dimensions of Standard Downspouts, Page 1.4 of the Architectural Sheet Metal Manual 7th Edition. Calculations are based on level gutter capacity as experimentally determined by the National Institute of Standards and Technology (NIST). Downspout Sizes must not exceed the bottom width of the gutter.

*SMACNA Downspout & Gutter Calculator*

Architects can use elements from this manual as a guide in developing an architectural sheet metal section of their project specifications. Direct reference to this manual by figure or detail number is encouraged.

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Architectural Sheet Metal, Inc. has been providing quality work to the community for over 35 years. We have completed jobs from Oregon to Alaska and all in between. Our fully equipped fabrication shop allows us to provide custom work for our projects. We also specialize in custom copper products and commercial seamless gutters.

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